



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2512
Job Sheet 169039



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 1/10/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD verf:EC IPP REV:S 12.07.27 AS PER DWG REV:F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV:G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV:H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/9/18	1/9/18	0.00	0.00	Start Up Large Fab-2		D.M.L 13-1-16
100	Large Fab	1 pcs	1/9/18	1/9/18	0.00	15.13	Large Fab 1		CC 13-1-16
110	QC	1 pcs	1/9/18	1/9/18	0.00	0.00	QC9		W 13-01-19
120	QC	1 pcs	1/9/18	1/9/18	0.00	0.00	QC5		PO 13-01-19
125	HandFinish	1 pcs	1/9/18	1/9/18	0.00	1.35	HandFinish2		BF 18-01-24
130	Powdercoat	1 pcs	1/9/18	1/9/18	0.00	0.77	Powdercoat1		SK 18-01-25
140	HandFinish	1 pcs	1/10/18	1/10/18	0.00	1.35	HandFinish3		W 18-1-25
150	QC	1 pcs	1/10/18	1/10/18	0.00	0.00	QC3		18-1-29 JLM
160	Packaging	1 pcs	1/10/18	1/10/18	0.00	0.00	Packaging3		W 18-1-29
170	QC21-SA	1 Ea	1/10/18	1/10/18	0.00	0.00	QC21		W 18-1-29

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 ***INSTALL D2012-117 CLEVIS ONLY ON D130-701-041***
Descriptions: XXX*** 2- WELD MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG
130 - 1- Plug all holes prior to Powdercoat START TIME: 10:45 FINISH TIME: 5:50 START TIME: 11:00 M138467
140 - Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: M138711
170 - ***INSTALL D2012-117 CLEVIS ONLY ON D130-701-041***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2232-1 156805	2	11	0	0
	D2236 5018653	4	4	0	0
	D2506 168115	1	9	0	0
	D2512-3 1602962	2	6	0	0
	D2512-5 5012389	6	12	0	0
	D2512-7 5031535	3	3	0	0
	D2581 5005842	2	71	0	0
	D3825-043 2012239	2	4	0	0
	D3833-7	2	6	0	0
	M304EX0.75-16F 5021100	19	476	0	0

DART
AEROSPACE
S032848

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Basket Lid

PART NO: D2512
Original Serial #: S032848
Revision:

Operation: Start up Operation 01/16/18
Change No:

Job No: 169039